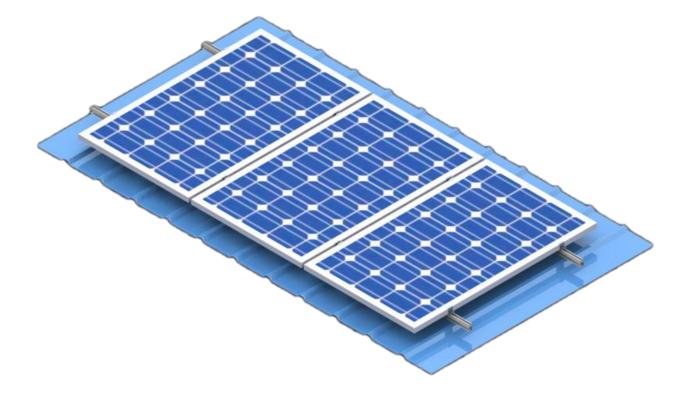


# **Installation Manual**







## 1.Components

Item	End clamp	Mid clamp	L feet Group	W50 Rail	W50 Splice
Picture		C			6

## 2. Installation Tool

Hex Socket Wrench	Hex Socket Wrench Tape Measure		Marker
	VINGLISI  **THERET PRE-  **THERET PR		All Marine Marin

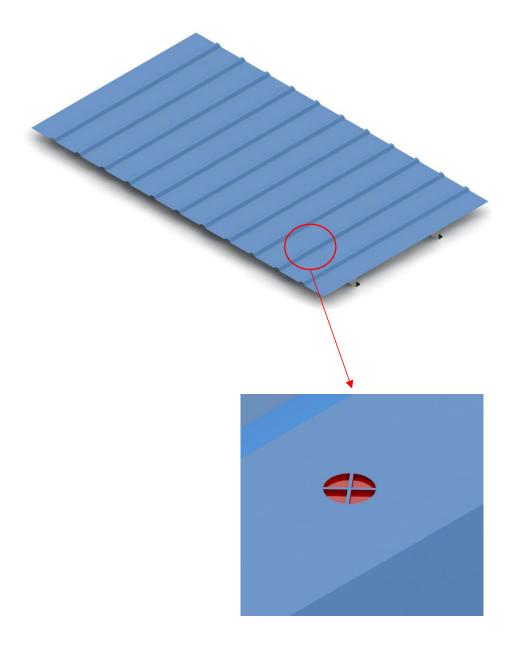




## 3. Structure Installation

### 3.1 Preparation

3.1.1 Mark the L feet position according to the drawing.

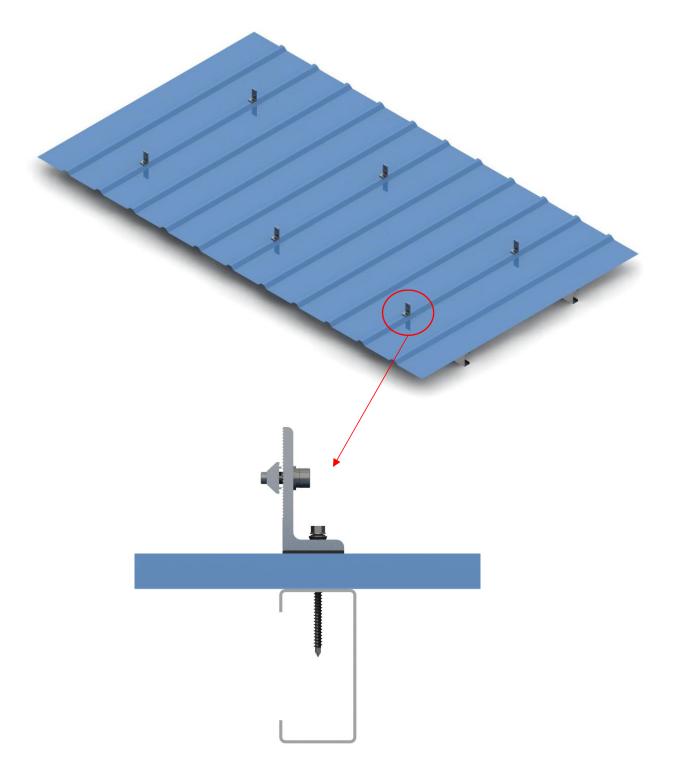






#### 3.2 Install L feet group

According to the hole position, fasten the L feet into roof with 6.3\*80
 Screws. And line the L feet in the same direction.

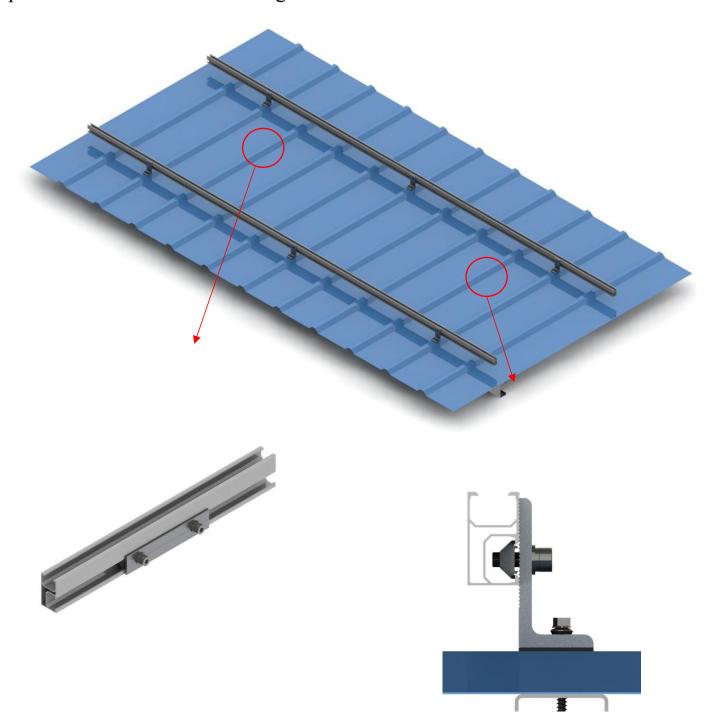






#### 3.3 Installation for W50 Rail

According to the drawing, fasten the W50 rail with L feet. Adjust the positions and lock the screws tight.



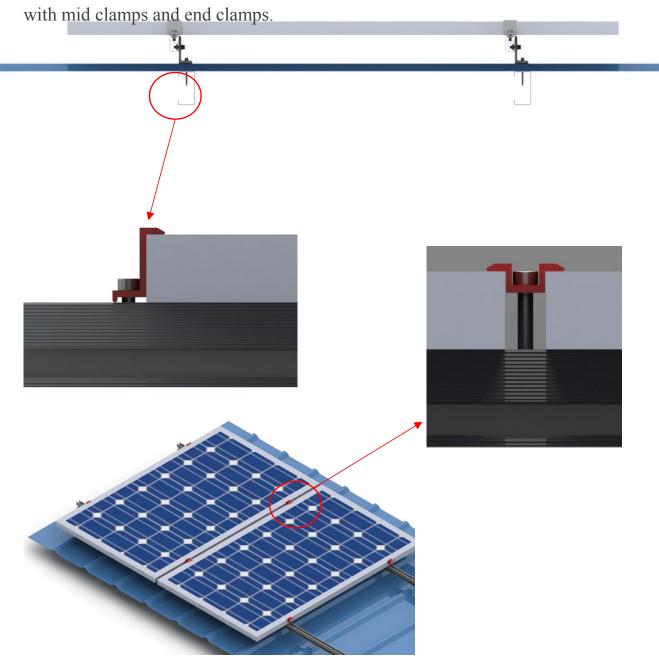
NOTIFICATION: FASTEN 2 PCS OF W50 RAILS WITH RAIL SPLICE.





#### 3.4 Panel Installation

3.4.1 According to the drawing, install the panel above the W50 rail and fasten it



Adjust the positions and fasten tightly.





#### 3.4.2 Repeat the above steps.

